

FILING BY "EXPRESS MAIL" UNDER 37 CFR 1.10

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Date of Deposit

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN RE APPLICATION OF

Pei-Ran WANG

APPLICATION NO: 10/537,870

FILED: August 30, 2005

FOR: COMBINATION OF AN DPP-IV INHIBITOR AND A PPAR-ALPHA
COMPOUND

Commissioner for Patents
PO Box 1450
Alexandria, VA 22313-1450

PETITION FOR EXTENSION OF TIME

Sir:

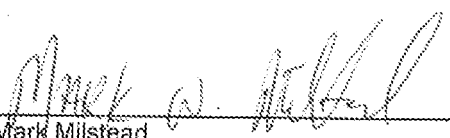
The Office Action of December 5, 2006 has a shortened statutory time set to expire on January 5, 2007. A two-month extension is hereby requested pursuant to 37 CFR §1.136(a).

Please charge Deposit Account No. 19-0134 in the name of Novartis in the amount of \$450 for payment of the extension fee. An additional copy of this paper is here enclosed. The Commissioner is hereby authorized to charge any additional fees under 37 CFR §1.17 which may be required, or credit any overpayment, to Account No. 19-0134 in the name of Novartis.

Respectfully submitted,

Novartis
Corporate Intellectual Property
One Health Plaza, Building 104
East Hanover, NJ 07936-1080

Date: February 9, 2007


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